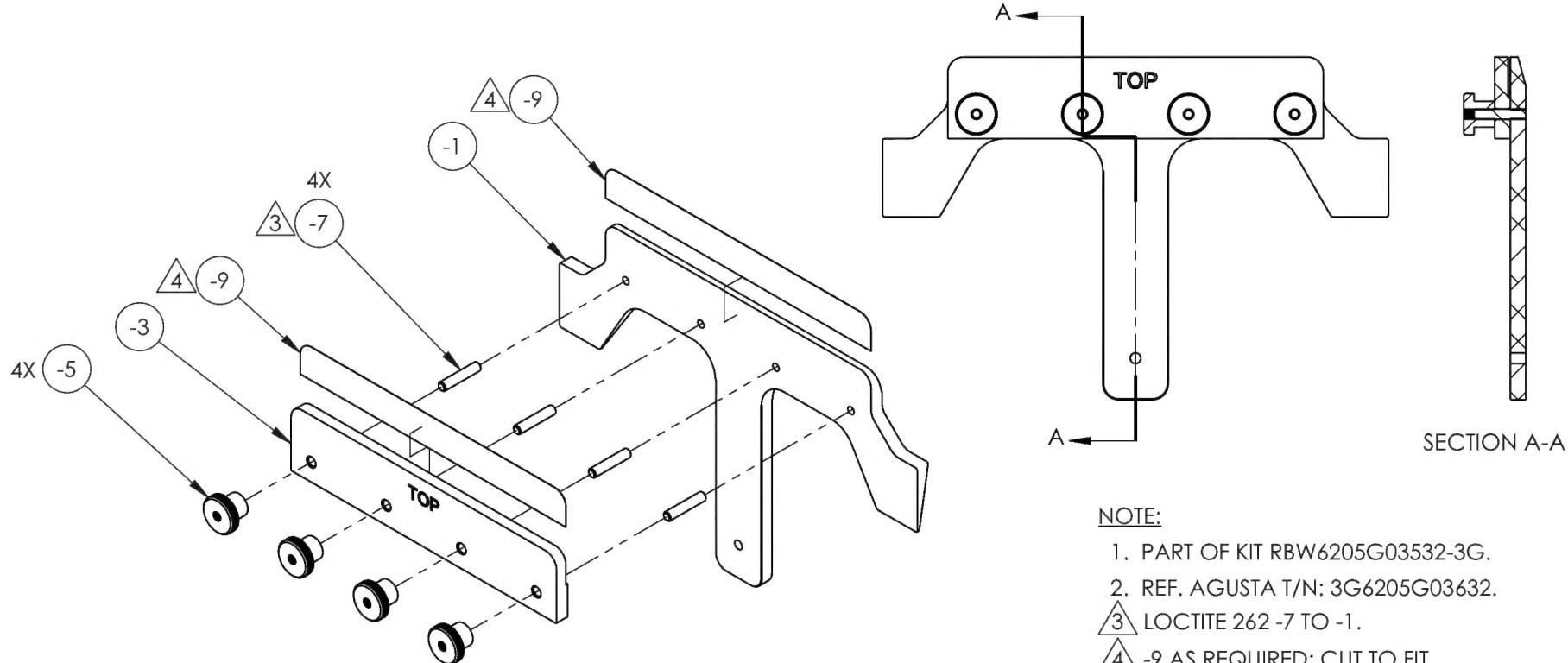


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D -7 P/N FROM 95412A69. CH'D FINISH & SPEC FROM PRIME W/ AVIATION PRIMER 902, PAINT YELLOW, MIL-PRF-81352C TYPE III OR EQUIVALENT -1 & -3 PER R.W. ADDED MISSING DIM'S FOR TOOLING HOLE, ADDED "ON HANDLE" TO .015 X 45° CHAMFER, CH'D DIM .787 TO .716 & 100° TO 99.44°, CH'D HOLE DIAMETER FROM Ø.250 TO .257 PER G.E.	3/28/2011	RJC	
1A		CH'D -1 AND -3 FINISH FROM POWDER COAT YELLOW #13538.	9/20/2012	RJC	SE
1B		CH'D TITLEBLOCK WAS RED BARN IS DART. CH'D DIM TOLERANCE NON-CRITICAL DIM.	9/22/2014	DJN	GE
2	15-0320	-3 ADDED "FILL W/ WHITE PAINT" TO ENGRAVE NOTE. -9 CH'D QTY WAS 2 IS A/R.	10/2/2015	DPD	JAG



NOTE:

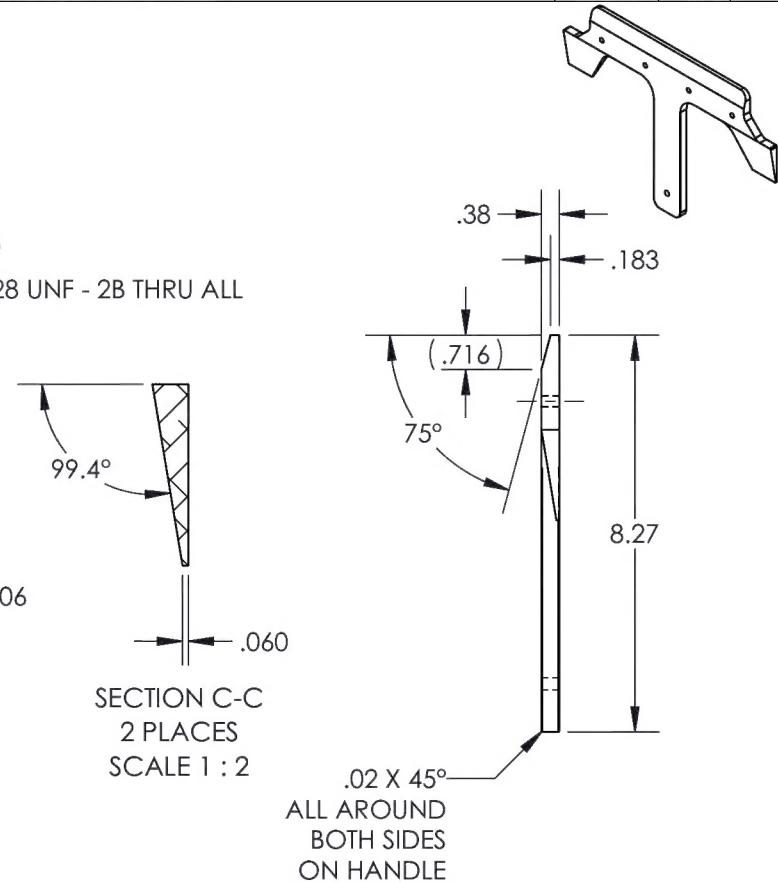
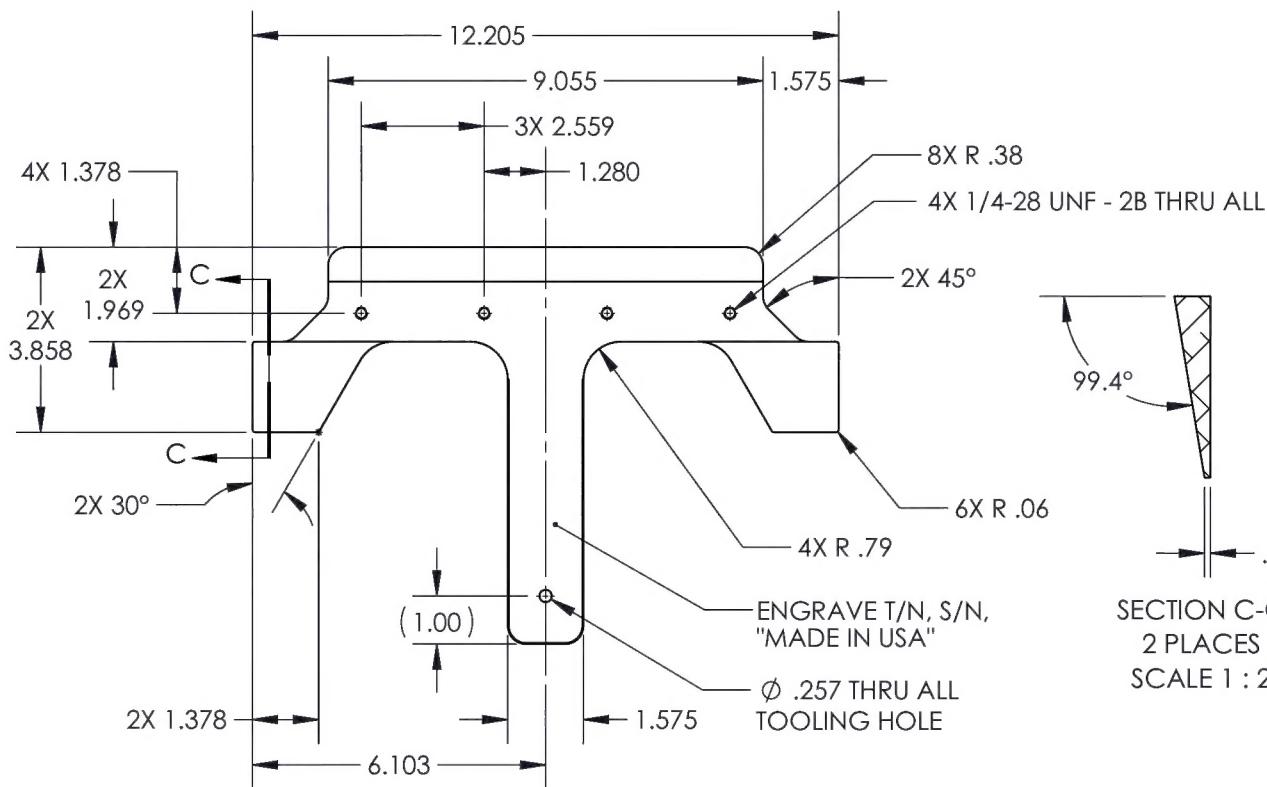
1. PART OF KIT RBW6205G03532-3G.
2. REF. AGUSTA T/N: 3G6205G03632.
3. LOCTITE 262 -7 TO -1.
4. -9 AS REQUIRED; CUT TO FIT.

DART AEROSPACE	
TITLE M/R TRIM TAB BENDING TOOL ASSY.	
DWG NO. RBW6205G03632-3G	
MAT'L	DRAWN BY: CLOUGH APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.0XX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 2/2/2011
USED ON MODEL AGUSTA AW139	
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
			-1	1	HANDLE	6061			2
			-3	1	CLAMP	6061			3
		B/O	-5	4	KNURLED KNOB	S.S.	1/4-28, Ø1 X 3/4 (MCMASTER-CARR #60205K81)		1
		B/O	-7	4	STUD	S.S.	1/4-28 X 1-1/4 (MCMASTER-CARR #95412A569)		1
		B/O	-9	A/R	TEFLON TAPE	TEFLON	.005 X 1		1

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REVISIONS					
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1		CH'D FINISH & SPEC FROM PRIME W/ AVIATION PRIMER 902, PAINT YELLOW, MIL-PRF-81352C TYPE III OR EQUIVALENT PER R.W. ADDED MISSING DIM'S FOR TOOLING HOLE, ADDED "ON HANDLE" TO .015 X 45° CHAMFER, CH'D DIM .787 TO .716 & 100° ANGLE TO 99.44°. CH'D HOLE DIAMETER FROM Ø.250 TO Ø.257 PER G.E.	3/28/2011	RJC	
1A		CH'D -1 FINISH FROM POWDER COAT YELLOW #13538.	9/20/2012	RJC	SE



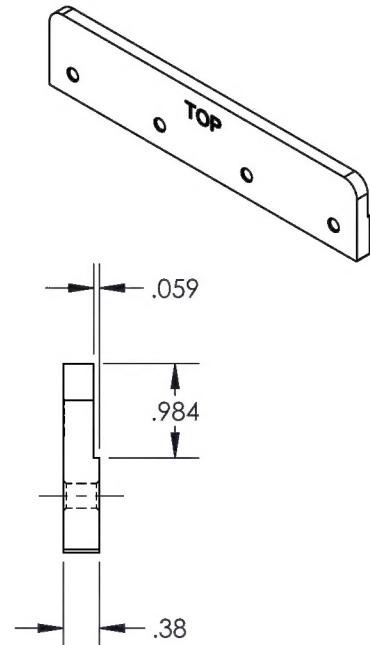
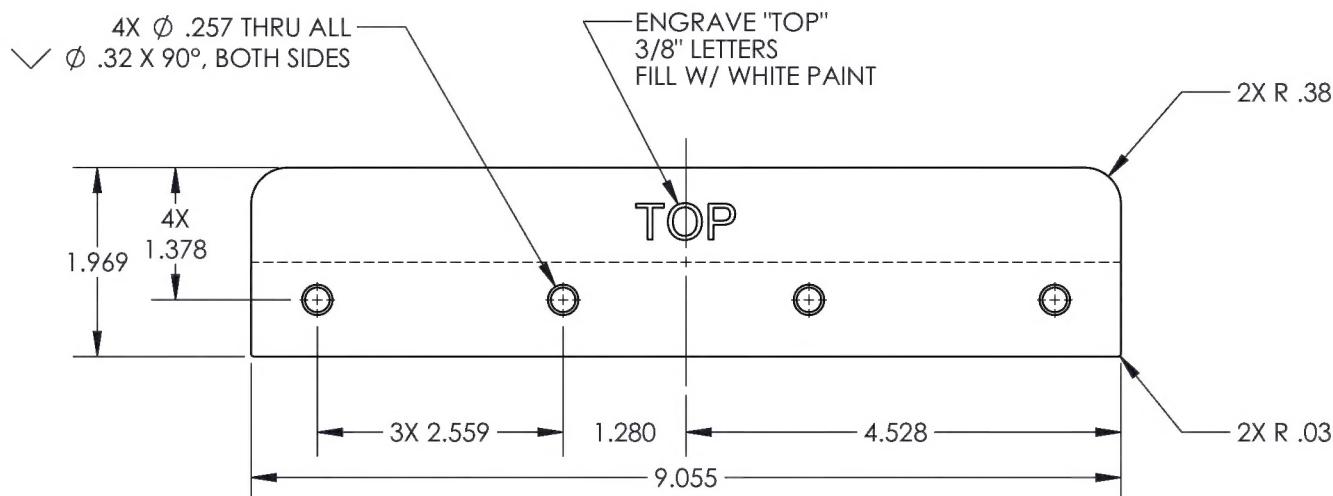
(-1)

HANDLE

DART AEROSPACE	
TITLE	
M/R TRIM TAB BENDING TOOL ASSY.	
DWG NO.	REV
RBW6205G03632-3G-1	2
MAT'L	DRAWN BY:
6061	CLOUGH
APPROVED	
D Weil	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
SPEC MIL-A-8625, TYPE II, CLASS II	
USED ON MODEL	
AGUSTA AW139	
SCALE	DATE
1:4	2/2/2011
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D FINISH & SPEC FROM PRIME W/ AVIATION PRIMER 902, PAINT YELLOW, MIL-PRF-81352C TYPE III OR EQUIVALENT -3 PER R.W.	3/28/2011	RJC	
1A		CH'D -3 FINISH FROM POWDER COAT YELLOW #13538.	9/20/2012	RJC	SE
2	15-0320	-3 ADDED "FILL W/ WHITE PAINT" TO ENGRAVE NOTE.	10/2/2015	DPD	JAG



(3)

CLAMP

DART AEROSPACE	
TITLE M/R TRIM TAB BENDING TOOL ASSY.	
DWG NO. RBW6205G03632-3G-3	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC MIL-A-8625, TYPE II, CLASS II	
HEAT TREAT	
FINISH RED ANODIZE	
USED ON MODEL	
AGUSTA AW139	
SCALE 1:2	DATE 2/2/2011
SHEET 3 OF 3	